



## PRODUCT SELECTOR GUIDE - Pipeline Joint Coating

Madison offers the broadest range of pipeline joint coatings available on the market today. Joint coatings are protective coating products used in the field to coat externally or line internally the welded joints on steel transmission pipe.

TYPICAL APPLICATION	RECOMMENDED JOINT COATING
Interior or exterior application on large projects involving many joints, particularly where fast throughput or very cold temperature is a concern.	Where access permits, use the same plural component coating as was applied in the factory for the main body of the pipe such as Corropipe II PW, Corropipe II Ultraliner, Corropipe II OMNI, Corropipe II TX-15 or Corroclad 2000 (all of which will set at virtually any ambient temperature).
Interior of potable water pipe (where main factory-applied coating is usually Corropipe II PW or possibly Corropipe II EC 120 for small quantity of pipes or fittings).	- Use Corropipe II EC 120 for most applications - Use Corropipe II Joint Coatings (E) at cooler temperature (down to 5°C or 40°F) or if application conditions may be more humid
Interior of normal municipal wastewater pipe (where main factory-applied coating is usually Corropipe II Wasteliner or possibly Corropipe II EC 120 or Corropipe "S" on smaller projects.	- Use Corropipe II EC 120 for most applications - Use Corropipe II Joint Coating (E) at when the application temperature is closer to or lower than 10°C (50°F) or if application conditions may be more humid - Corropipe "S" may be used but will require more coats
Interior, general purpose	Any of the above
Exterior applications	Any of the above
Cold temperature applications	Corropipe "S" down to -10°C (15°F) or use plural component technology down to -45°C (-50°F).